



Part Number: 117-6001

**Application: CADILLAC 390 OHV
1949-1962 ROD BOLT KIT**

Installation Procedure

1. Clean and inspect all hardware prior to installation. Look for obvious defects or shipping damages. Please call 805-339-2200 with any questions or issues.
2. Make sure there is an adequate chamfer around the bolt hole in the connecting rod to clear the radius under the head of the bolt.
3. Press the bolts into the connecting rods and install the rod caps.
4. Lubricate the bolt threads and the nut face with ARP Ultra-Torque Fastener Assembly Lubricant.
5. ARP recommends using the Stretch Method when installing connecting rod bolts. Please see our catalog or website for stretch gauge instructions. Stretch bolts to:
.006" - .0065"
6. If you do not have a stretch gauge, torque the nut to:
55 ft-lbs
7. The connecting rods should always be re-sized when new rod bolts are installed.

If you have any questions or need additional information please contact us at (805) 339-2200 or by FAX at (805) 650-0742

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