



1863 Eastman Ave.
Ventura, Ca. 93003
www.arp-bolts.com

Part Number: 200-2805

Application: TOP FUEL (L19) 1/2 DIA.

Flywheel Bolt with Washer- Installation

- [1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.
- [2] Position the chamfered side of the washer on the bolt so it faces the bolt head. This is done to clear the radius on the under head of the bolt. **Note:** Improper installation of the washer will cause premature bolt failure.
- [3] Lubricate the threads of the bolt with **LOCTITE 242** and the under head of the bolt with **ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT**.
- [4] Install the flywheel onto the crankshaft and tighten the bolts hand tight.
- [5] Using an alternating or criss cross pattern, torque the bolts to **135 ft lbs using the specified lubricants in Step 3.**

If you have any questions or need additional information please contact us at **(805) 339-2200** or by FAX at **(805) 650-0742**