



Part Number: 234-7207

Application: SB CHEVY (GEN III/IV) LS SERIES V8

Non Adjustable - Rocker Arm Stud Installation

- [1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.
- [2] Clean and inspect all hardware prior to installation. Look for obvious defects or shipping damages, plus proper fit, length and dimension.
- [3] Using a thread cleaning tap, clean out all the threads in the cylinder head prior to installation.
- [4] Screw the rocker arm studs into the cylinder head and tighten them hand tight.
- [5] Install the push rods and the rocker arms as described in the Factory Service Manual.
- [6] Lubricate the stud threads and the nuts with ARP Ultra-Torque Fastener Assembly Lubricant. Then install the washers and the nuts onto the rocker arms studs.
- [7] Tighten the nuts to 25 ft-bs using the tightening sequence described in the Factory Service Manual.

If you have any questions or need additional information please contact us at (805) 339-2200 or by FAX at (805) 650-0742
Automotive Racing Products 1863 Eastman Ave. Ventura, Ca 93003

www.arp-bolts.com

REV 1 APRIL 2021